

StarPel™ FC FSO-6

Fluoroalkyl acrylate copolymer emulsion

Preliminary Product Description

Being based upon C6 fluoroalkyl copolymer the STARPEL™ FC FSO-6 is an eco-friendly, durable oil and water repellent for polyester, cotton, nylon fabrics and nonwovens.

STARPEL™ FC FSO-6 is compatible with most finishing products normally used in pad finishing.

Special Properties

- Imparts durable oil repellency
- Extreme durability
- Non-flammable
- Maintains soft hand

Typical Physical Properties*

	-
Appearance	liquid emulsion
Color	off-white
Ionicity	weakly cationic
pH (100%)	2.0–5.0
Odor	mild
% Solids	18%
Solubility	dispersible in water

^{*} These items are provided as general information only. They are approximate values and are not considered part of the product specifications.

Application

STARPEL™ FC FSO-6 is generally applied by padding in a finishing application and allows for a soft hand. The product should be dried and then cured on the fabric or nonwoven material.

Usage Levels

Fabric	100% Cotton
Usage Level	3.0-6.0% owb
% Wet Pick-up	60-70
Curing Conditions	320-360°F (160-182°C) for 1 min
Fabric	Pulp/SMS Nonwoven
Usage Level	2.0-4.5% owb
% Wet Pick-up	100-130
Curing Conditions	275-320°F (135-160°C) for 2 min
Fabric	100% Polyester
Usage Level	3.0-5.0% owb
% Wet Pick-up	50-60
Curing Conditions	340-380°F (171-193°C) for 1 min
Fabric	100% Nylon
Usage Level	3.0-6.0% owb
% Wet Pick-up	50-60
Curing Conditions	340-380°F (171-193°C) for 1 min

Expected Results

Durability to home laundry up to 30 washes possible based upon optimum conditions and fabric processed.

Storage

If exposed to temperatures below 32°F (0°C) for long periods, STARPEL $^{\text{TM}}$ FC FSO-6 may freeze. If this occurs, thaw at room temperature and mix well before using.

StarChem, LLC · 10150 Greenville Highway · Wellford, SC 29385 · Phone: 1-800-677-3500

The manner in which you use and the purpose to which you put and utilize our products, technical assistance and information (whether verbal, written, or by way of production evaluations), including any suggested formulations and recommendations are beyond our control. Therefore, it is imperative that you test our products, technical assistance and information to determine to your own satisfaction whether they are suitable for your intended uses and applications. This application-specific analysis must at least include testing to determine suitability from a technical as well as health, safety, and environmental standpoint. Such testing has not necessarily been done by StarChem. Unless we otherwise agree in writing, all products are sold strictly pursuant to the terms of our standard conditions of sale. All information and technical assistance is given without warranty or guarantee and is subject to change without notice. It is expressly understood and agreed that you assume and hereby expressly release StarChem from all liability, in tort, contract or otherwise, incurred in connection with the use of our products, technical assistance, and information. Any statement or recommendation not contain herein is unauthorized and shall not bind StarChem. Nothing herein shall be construed as a recommendation to use any product in conflict with patents covering any material or its use. No license is implied or in fact granted under the claims of any patent.